

**Sustainable Water  
Integrated Management (SWIM) -  
Support Mechanism**



Project funded by  
the European Union

*Water is too precious to waste*

**TWO DAYS TRAINING ON THE OPERATION AND MANAGEMENT OF WWTPS**

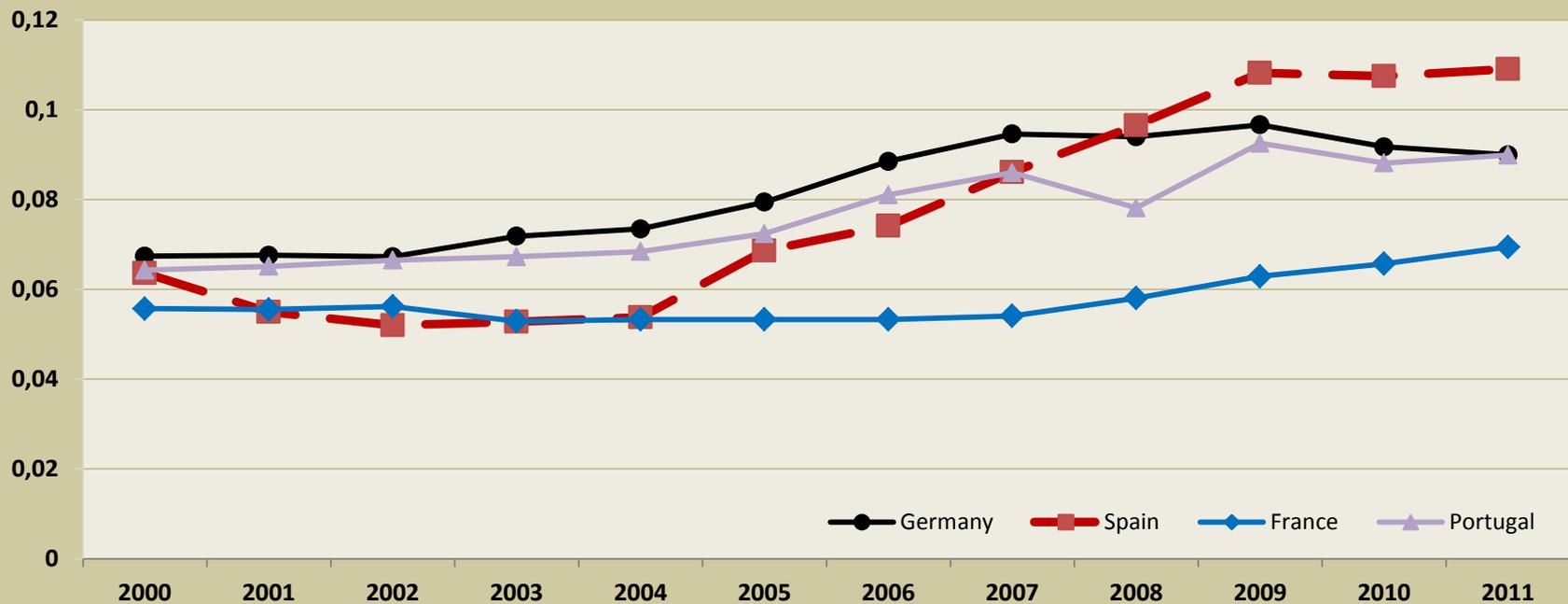
**9-10 September, Murcia**

**Energy Efficiency in Wastewater Treatment**

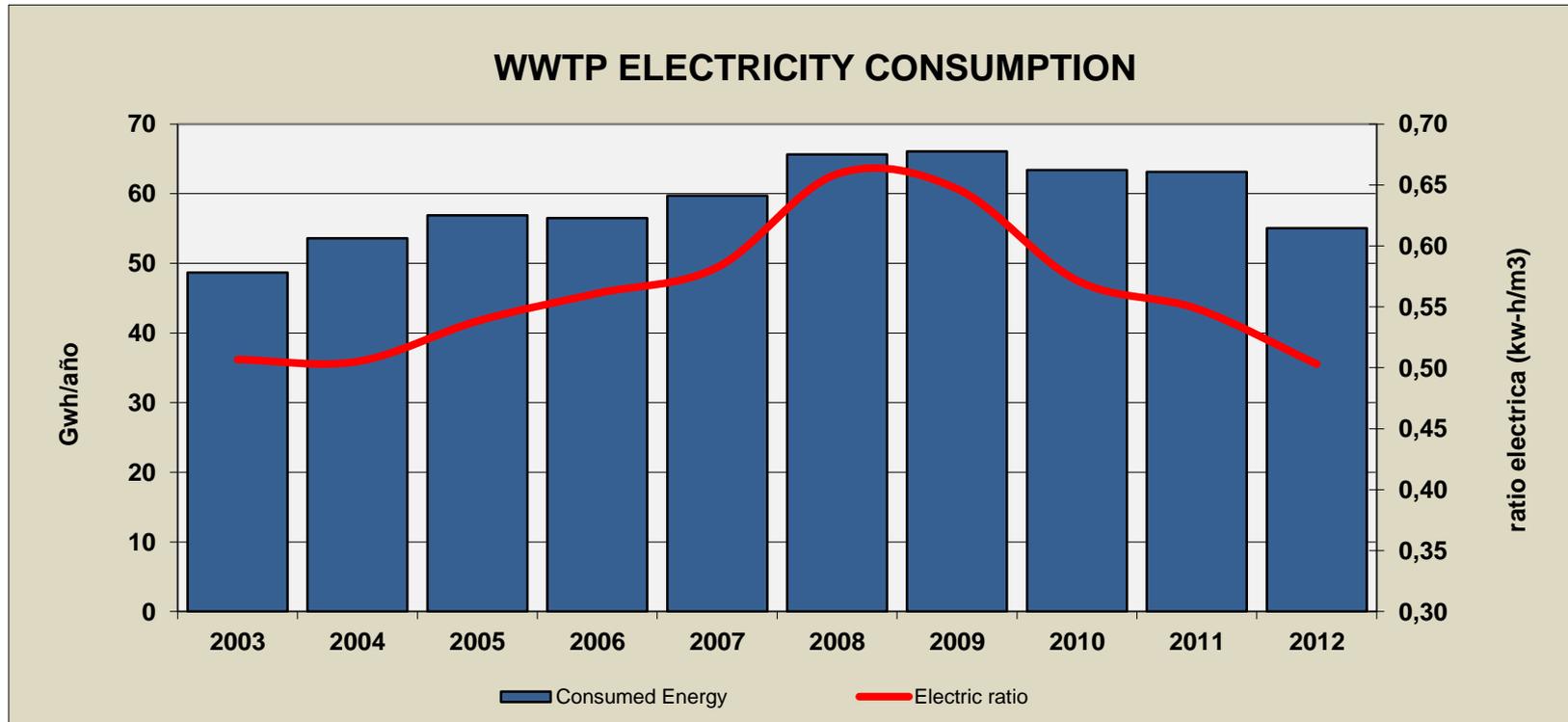
***Presented by: Pedro Simon Andreu***

# Energy efficiency on treatment processes

## Electricity prices evolution



# Energy efficiency on treatment processes



Historical evolution of electricity consumption

# Energy efficiency on treatment processes

## Recommendations for saving energy:

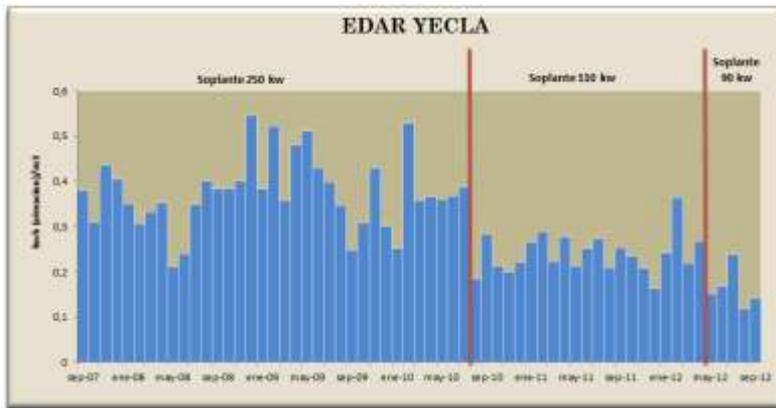
- Design of the facilities
- Operational changes
- Maintenance of equipments
- System controls in aeration tanks
- Retrofitting equipments
- Improving sludge digestion and co-digestion
- Renewable energies
- Install electric load monitoring devices and change selected operations to off-peak periods

# Energy efficiency on treatment processes

## Design of the facilities



Changing raw pump size



Changing blowers

# Energy efficiency on treatment processes

Modulate facilities for variable loads (seasonal plants)



Design of the facilities



Blowers

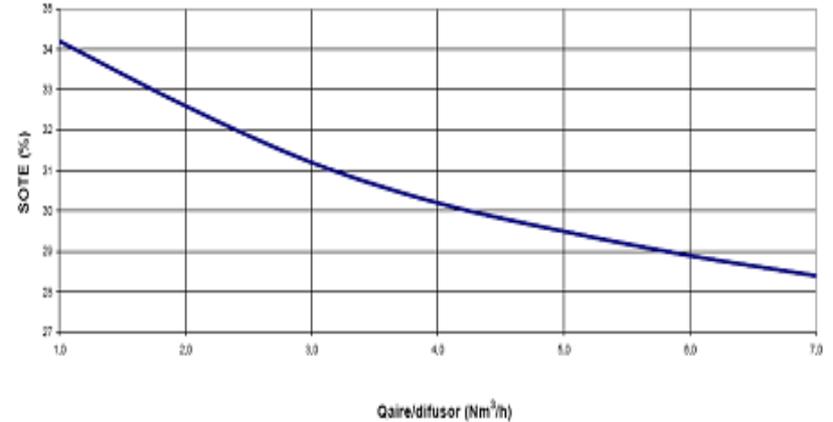
# Energy efficiency on treatment processes



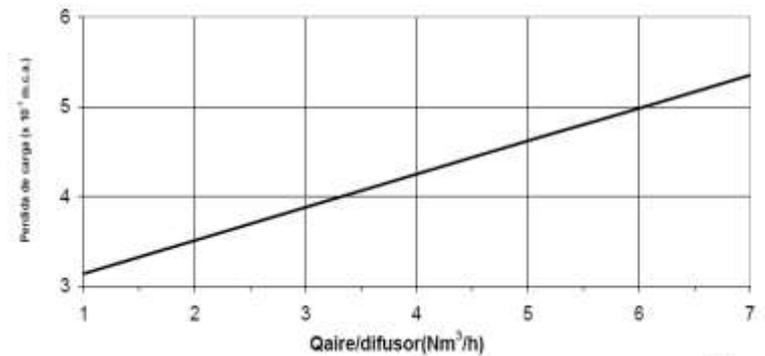
Fine pore diffusers number

Design of the facilities

RENDIMIENTO DIFUSOR DE MEMBRANA SANITAIRE 9°  
FORMULA AVANZADA ALTA EFICIENCIA WE



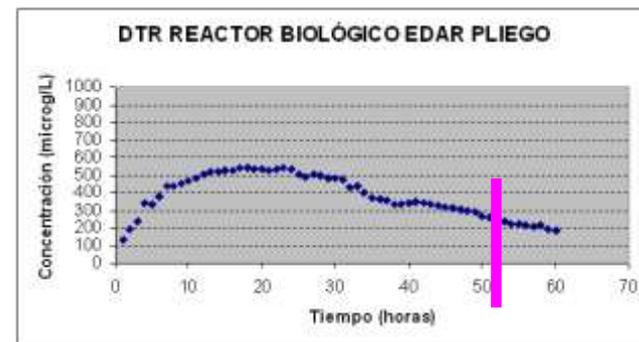
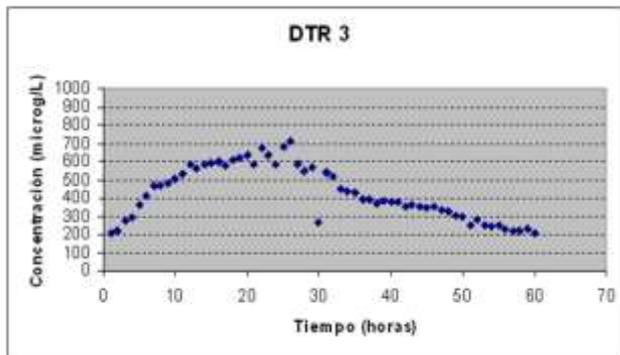
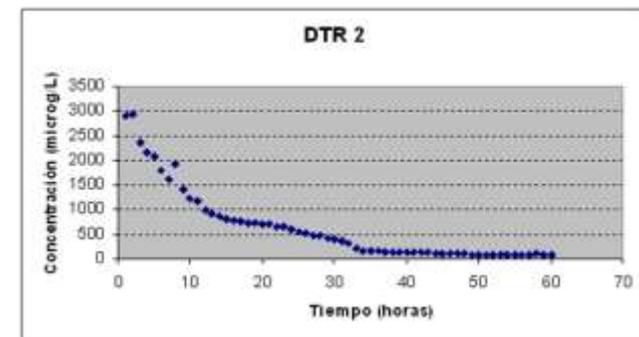
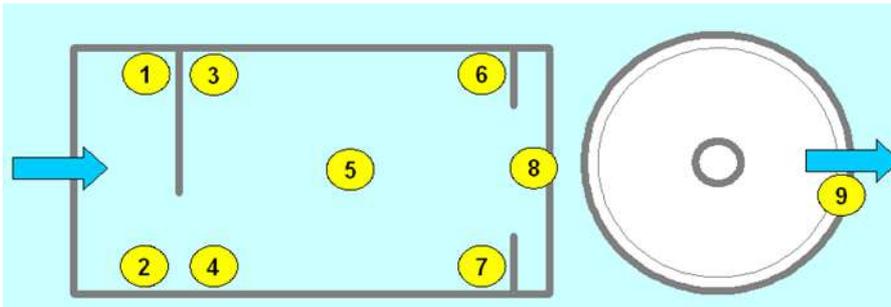
PERDIDA DE CARGA DIFUSOR DE MEMBRANA FLYGT-SANITAIRE 9°  
FORMULA AVANZADA ALTA EFICIENCIA WE (DWP)



Clus4

# Energy efficiency on treatment processes

Hydraulic of the system : Short circuiting, bottlenecks and unbalanced reactor load



Design of the facilities

# Energy efficiency on treatment processes

Hydraulic of the system : Short circuiting, bottlenecks and unbalanced reactor load

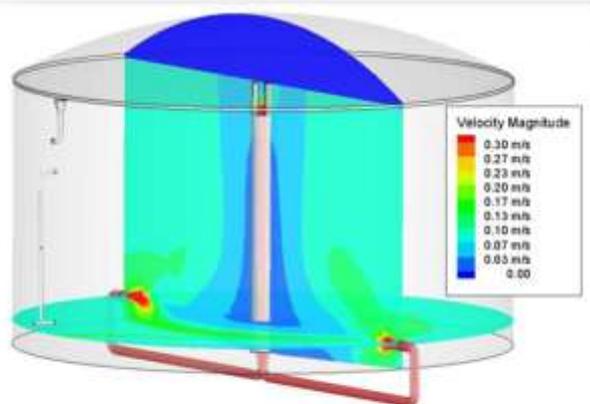
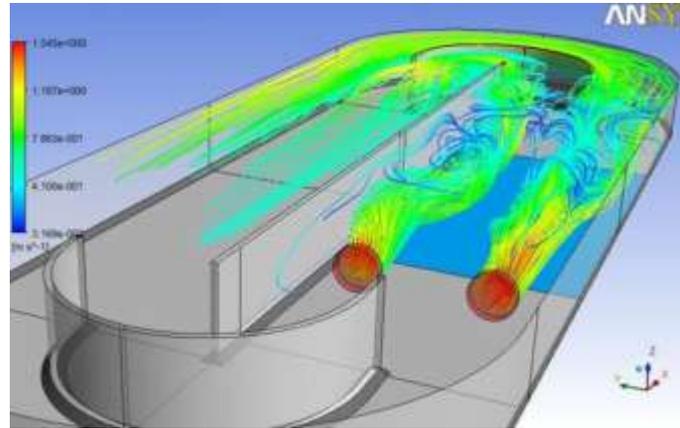
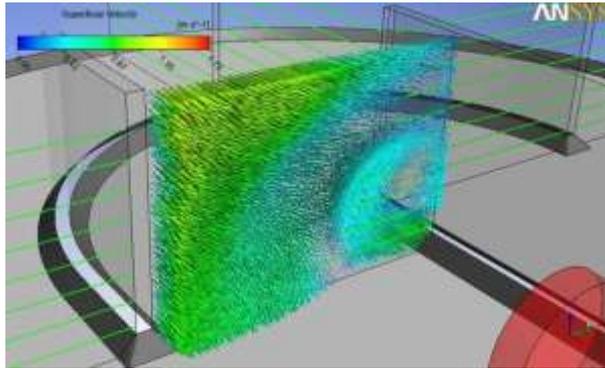
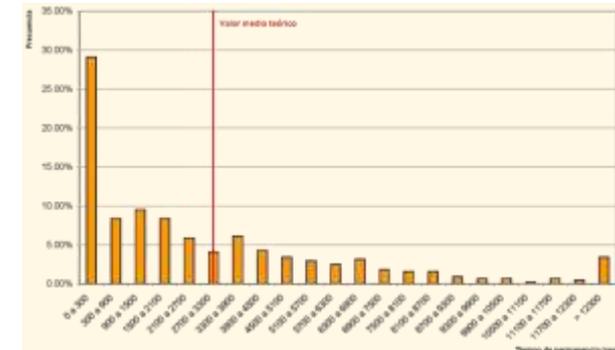
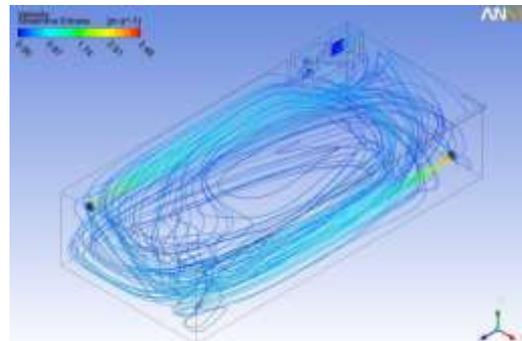


Figura 3. Descripción de la velocidad en el interior



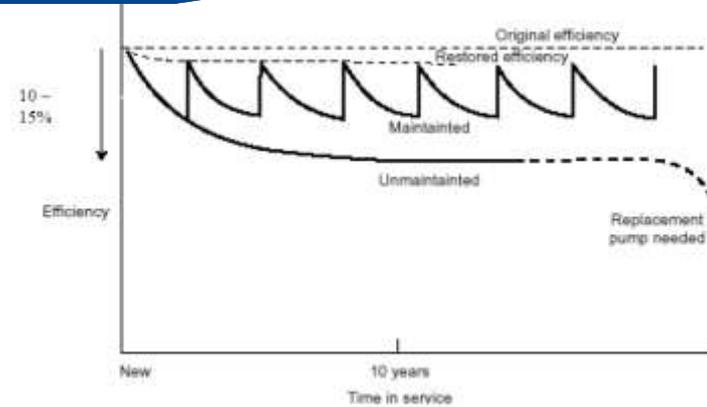
Design of the facilities

# Energy efficiency on treatment processes

## Operational changes

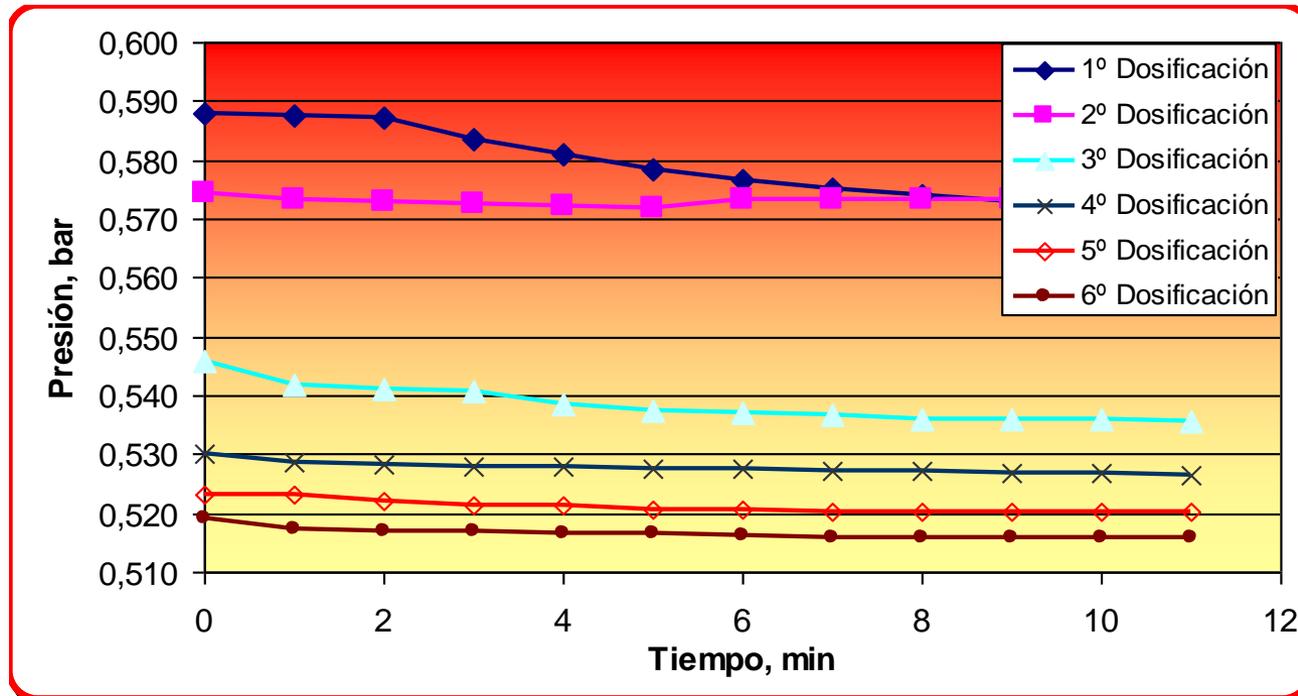
- MLSS
- Sludge Age
- Biological reactors in operation

# Energy efficiency on treatment processes



Maintenance of equipments

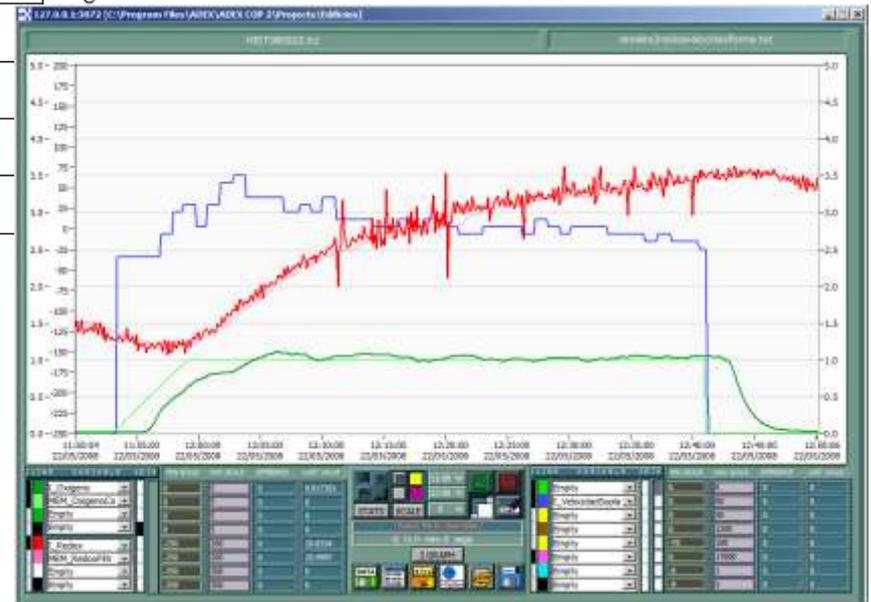
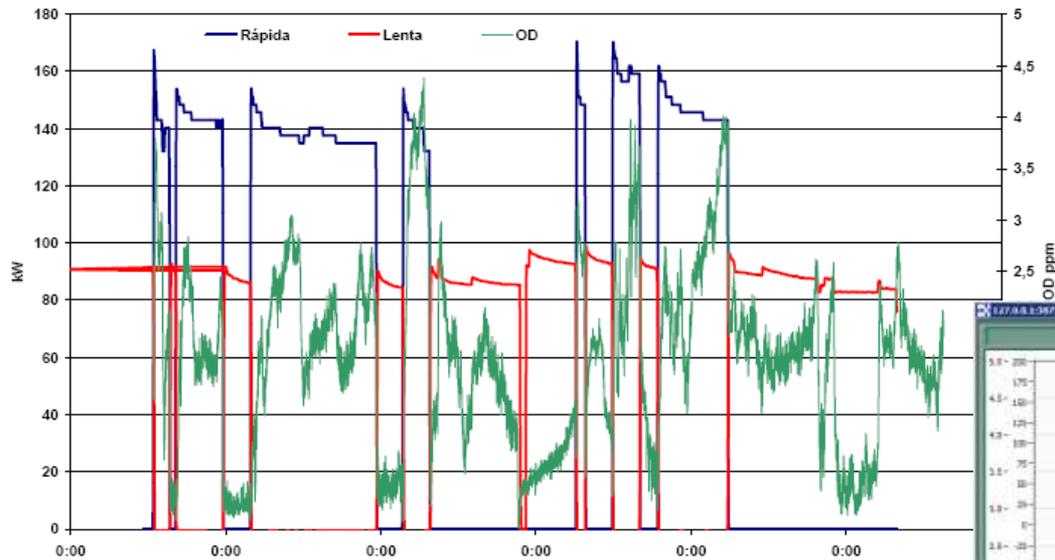
# Energy efficiency on treatment processes



Cleaning with formic acid : Energy saving 7 – 12 %

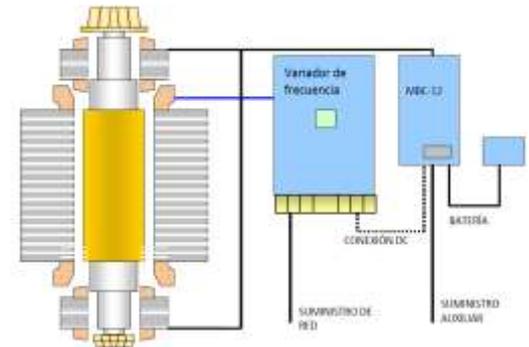
Maintenance of equipments

# Energy efficiency on treatment processes



Install DO and nutrients monitoring and control in aeration tanks

# Energy efficiency on treatment processes



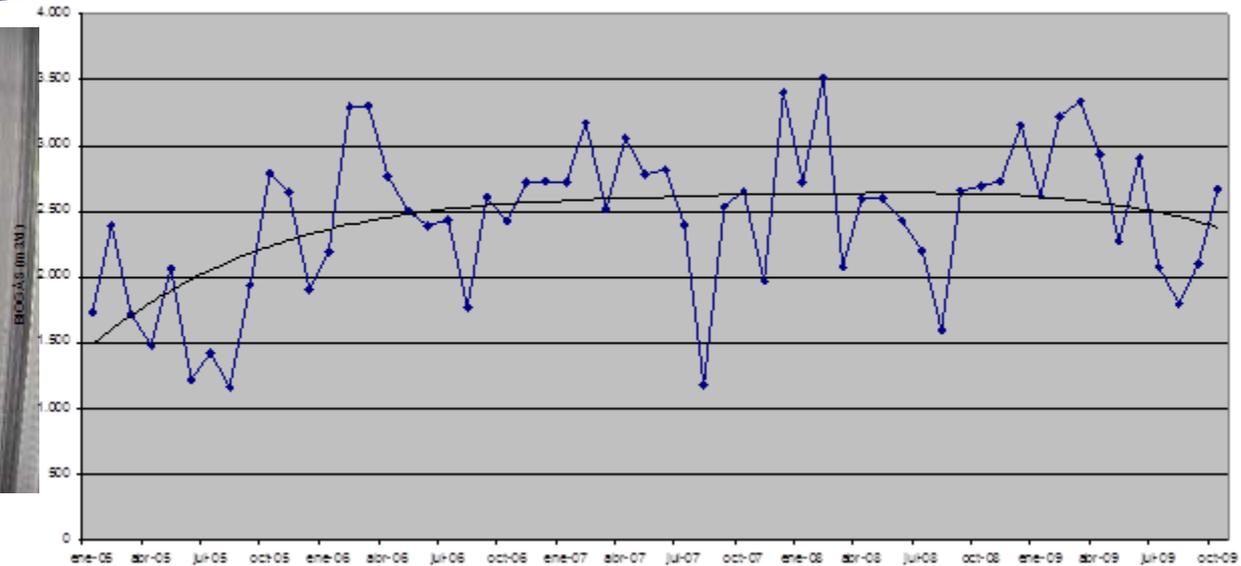
Retrofitting equipments

# Energy efficiency on treatment processes



Ultrasounds equipment

PRODUCCIÓN DE BIOGÁS EDAR MOLINA DE S EGURA

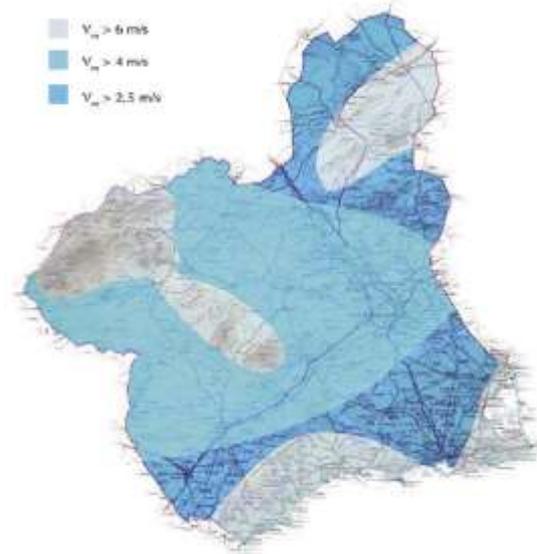


Improving sludge digestion and co-digestion

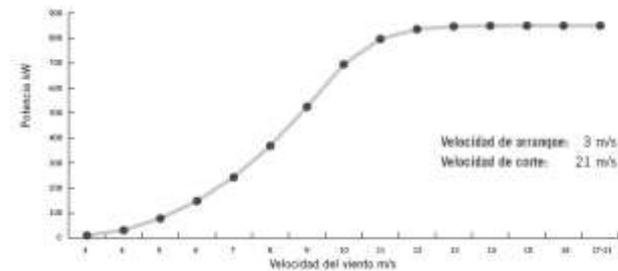


Co-digestion

# Energy efficiency on treatment processes



Curva de Potencia Gamesa G58-850kW  
(para una densidad del aire de  $1,225 \text{ kg/m}^3$ )



Velocidad (m/s)	Potencia (kW)
3	9,7
4	31,2
5	78,4
6	148,2
7	242,7
8	366,8
9	525,3
10	695,0
11	796,6
12	835,9
13	845,8
14	849,3
15	849,9
16	850,0
17-21	850,0

Renewable energies

مع خالص شكري  
وامتناني

Thank you  
for your attention

Merci pour  
votre attention



*For additional information please contact:*

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*Website: [www.swim-sm.eu](http://www.swim-sm.eu)*