

TWO DAYS TRAINING ON THE OPERATION AND MANAGEMENT OF WWTPS

9-10 September, Murcia

Design for Soft Technologies for Small and Rural WWTPs

Presented by: Dr. Carlos Aragon

Table of contents

- 1. Introduction to the design of soft technologies
- 2. Design and construction of Constructed Wetlands
- 3. Design and construction of Intermittent Sand Filters
- 4. Design and construction of Infiltration-Percolation systems
- 5. Design and construction of Peat filters
- 6. Design and construction of Lagooning systems
- 7. Design and construction of other soft technologies

1. Introduction to the design of soft technologies

- ✓ Extensive technologies are good wastewater treatment solutions for small and rural populations with lack of economic resources.
- ✓ They required a long surface for their implementation but no energy supply (or minimum).
- ✓ Main misunderstandings:
 - √ "Simple maintenance and operation" ≈ "Simple design and construction".
 - ✓ "Low running costs ≈ "nil cost, the WWTP works alone".



1. Introduction to the design of soft technologies



Overload in a facultative pond



Clogging in Horizontal Constructed Wetland



Overload in a Intermittent Sand Filter

Table of contents

- 1. Introduction to the design of soft technologies
- 2. Design and construction of Constructed Wetlands
- 3. Design and construction of Intermittent Sand Filters
- 4. Design and construction of Infiltration-Percolation systems
- 5. Design and construction of Peat filters
- 6. Design and construction of Lagooning systems
- 7. Design and construction of other soft technologies



Vertical flow CW

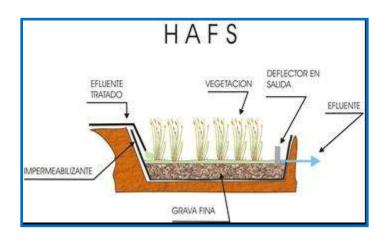




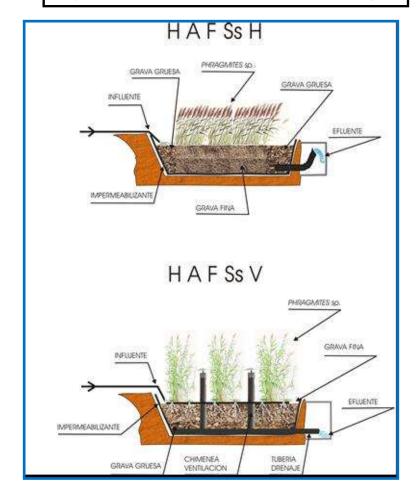
Combination of CW

Horizontal flow CW

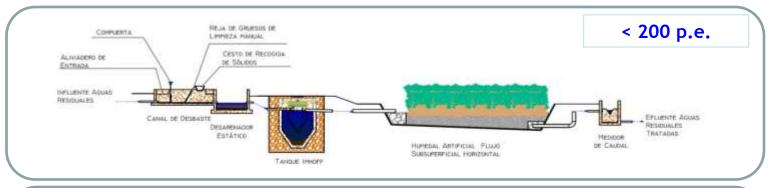
Surface flow CW

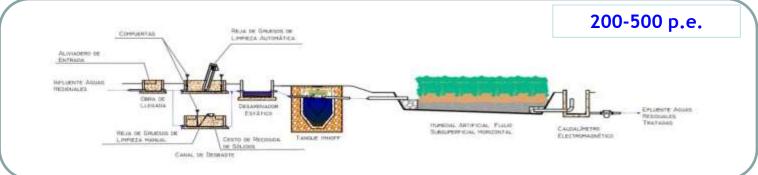


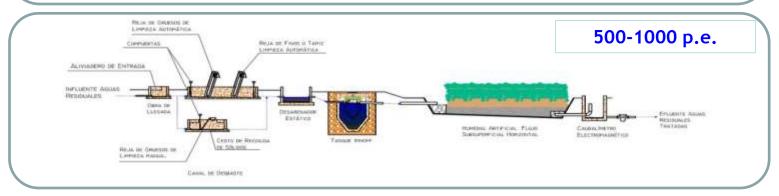
Subsurface flow CW (horizontal and vertical)



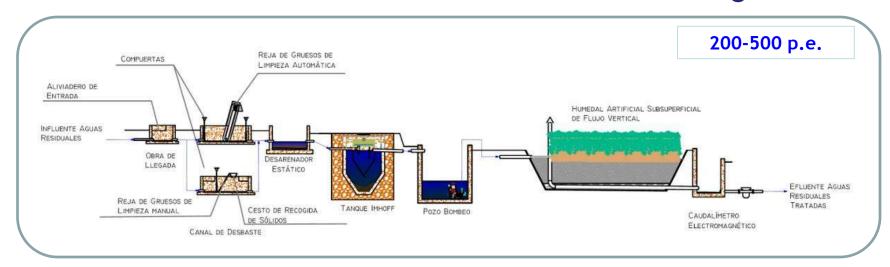
Horizontal flow CW: flow diagrams

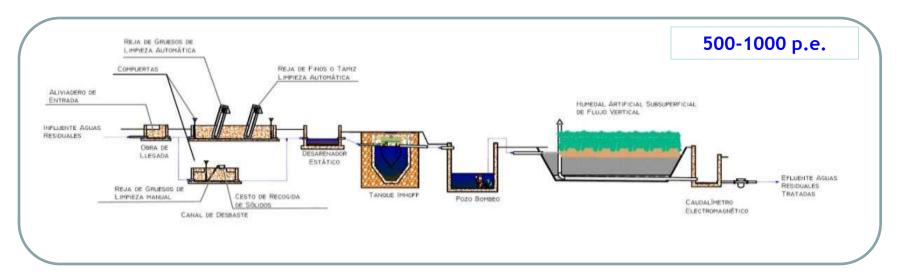




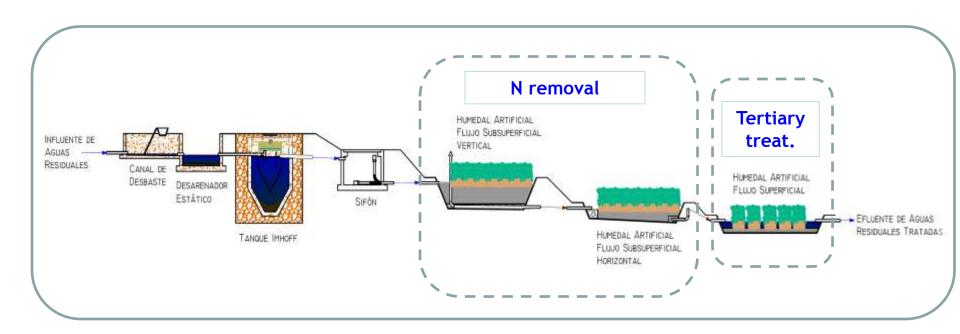


Vertical flow CW: flow diagrams





Combination of CW: vertical CW + horizontal CW + surface flow CW



Surface flow and horizontal flow CW

S: planted surface (m²)

L: lenght (m) A: width (m)

Q: flow rate (m³/day)

 $S = L \times A = \frac{Q \times \ln(C_i / C_e)}{K_T \times h \times \varphi_s}$

C_i: inlet pollutant's concentration (mg/l). The performance of the primary treatment must be taken into account.

C_e: pollutant's concentration at the effluent(mg/l)

K_T: constant (d⁻¹)

h: depth of water column (m). 0.3-0.4 m in Surface flow CW and 0.4 - 0.6 m in Horizontal flow CW.

 φ_s : porosity of the filtering bed (parts per unit).

In sufarce flow CW it varies from 0.65 to 0.75, depending on the level of growth of vegetation.

In horizontal flow CW, the porosity depends on the gravel size and its given in charts.

Surface flow and horizontal flow CW

K_T varies with the temperature as follows:

$$K_T = K_D \cdot \theta_D^{(Tw-Tr)}$$

Where:

$$S = L \times A = \frac{Q \times \ln(C_i / C_e)}{K_T \times h \times \varphi_s}$$

K_R: constant at the referenced temperature (d⁻¹)

T_w: water's temperature (°C). Usually, the average temperature of the coldest month.

 T_r : referenced temperature (°C) employed for the determination of the coefficient θ_R , normally 20 °C

 θ_R : temperature coefficient (dimensionless)

Values of K_R and θ_R for different pollutants

Pollutant		BOD₅	NH₄ ⁺ Nitrification	NO ₃ - Denitrification
Surface flow CW	K _R (d ⁻¹)	0.678	0.2187	1
	θ_{R}	1.06	1.048	1.15
Sub-surface Horizontal flow CW	K _R d ⁻¹)	1.104	0.01854 + 0.3922 (h _r) ^{2.6077}	1
	θ_{R}	1.06	1.048	1.15

h_r: depth of the gravel bed with rhizome (m)

Surface flow and horizontal flow CW

Sometimes, the equation

$$S = L \times A = \frac{Q \times \ln(C_i / C_e)}{K_T \times h \times \varphi_s}$$

Is expressed as:

$$S = L \times A = \frac{Q \times \ln(C_i / C_e)}{K_A}$$

Where $K_A = K_T x h x \phi_s (m/d)$

For BOD_5 removal it is recommended a $K_A = 0.08$ m/d, meanwhile if nitrogen removal is required, the recommended value of this constant is 0.025 m/d.

The above values are applicable when BOD_5 at the effluent of the primary treatment is ≤ 250 mg/l. When it is ≥ 250 mg/l K_A should be reduced by 20%.

Surface flow and horizontal flow CW

The required surface is determined taking into account empirical data. Normally, a organic load of approximately 14 gBOD₅/m².day is employed in the design of Horizontal flow CW.

- 1. Knowing the wastewater flow rate to be treated (m³/d) and the concentration of BOD₅ (g/m³) in the influent, the product of both terms is the organic load applied to the CW (g BOD₅/d).
- 2. Taking into account the performance of the primary treatment (around 30%), the organic load to be treated in the CW is the inlet organic load multiplied by 0.7.
- 3. Dividing this organic load by the recommended organic load, the surface required for the implementation (m²) is obtained.

Example:

Initial data: $Q = 40 \text{ m}^3/\text{d}$

 $BOD_5 = 305 \text{ mg/l} (= 305 \text{ g/m}^3)$

Organic load= $40 \text{ m}^3/\text{d} \times 305 \text{ g BOD}_5/\text{m}^3 = 12200 \text{ g BOD}_5/\text{d}$ (203 p.e.) Organic load at the exit of the primary treatment = $0.7 \times 12200 \text{ g BOD}_5/\text{d} = 8540 \text{ g BOD}_5/\text{d}$

CW surface = $= 8540 \text{ g BOD}_5/d /14 \text{ g BOD}_5/m^2.d = 610 \text{ m}^2$

Recommended values for CW

Designing parameters for surfaceFlow Constructed Wetlands (Metcalf & Eddy, 2000)

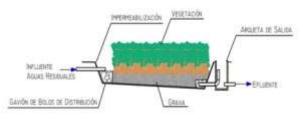
Parameters	Value
Hydraulic retention time (d)	4-15
Water depth (m)	0.1-0.4
Organic load (kg BOD ₅ /ha.d)	≤ 67
Hydraulic load (m³/m².d)	0.014-0.046

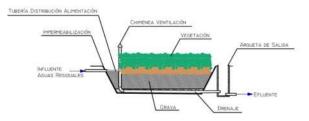
Designing parameters for SubsurfaceFlow Constructed Wetlands

Darameters	Value	
Parameters	Horizontal	Vertical
Organic Load (g BOD ₅ /m ² .d)	8*	14*
Mean depth of the filter media (m)	0.4-0.6	0.5-0.8

^{*} Considering the effluent of a primary settling unit.

Constructive issues















Inlet distribution system

Horizontal Subsurface Flow CW









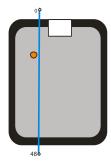
Vertical Subsurface Flow CW

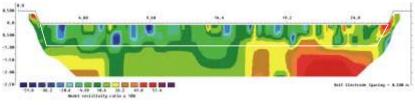
Inlet distribution system

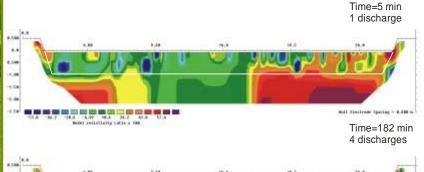












Electric tomography assays

Intermittent feeding for Vertical

flow CW



















Intermittent feeding for Vertical flow CW



Source: Telcom (www.telcomitalia.it)



Source: Benito&Cia (www.benitoycia.com)





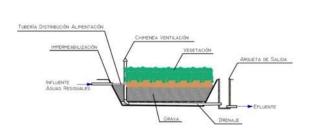


Outlet in Horizontal flow CW





Drainage system and outlet in Vertical flow CW





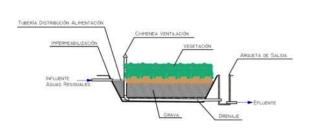








Ventilation system in Vertical flow CW













Filtering bed media

In subsurface flow CW the filtering media is an essential part of the treatment unit. Its proper selection and positioning determines the performance of the CW, because one of the main risks of such kind of CW is the filtering media clogging.

In Horizontal Subsurface CW a gravel size of 6-12 mm is recommended. The thickness of the gravel bed in the central point of the CW is 0.6 m, although it can be lower 0.3-0.4 m.



In Vertical Subsurface flow CW the thickness of the filtering bed is 1 m and it consists on (from top to the bottom): a 10 cm layer of thick sand, a 70 cm layer of 3-8 mm gravel and a 20 cm layer of 20-32 mm gravel which contains the drainage-ventilation pipes.

Positioning of the filtering media

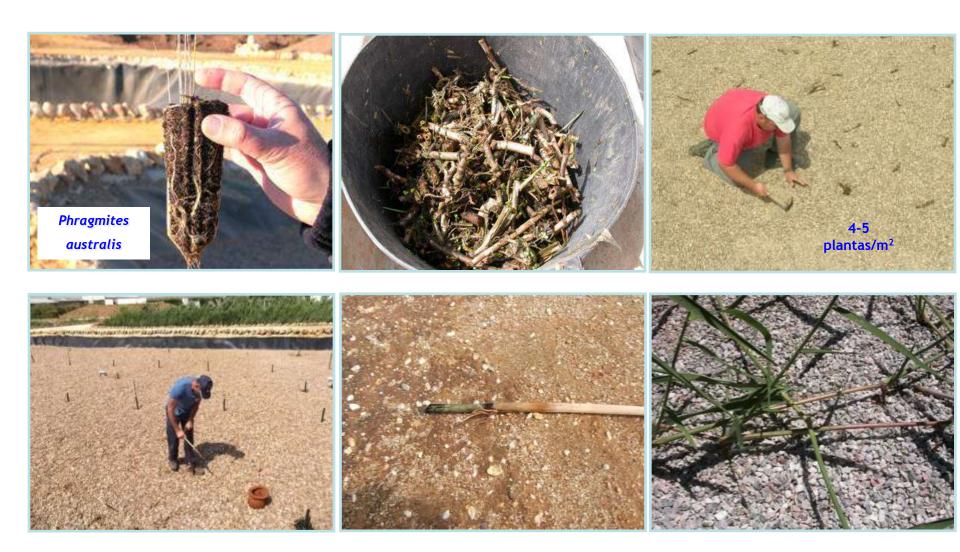








Plantation



Vegetation in Vertical flow CW







Landscape integration









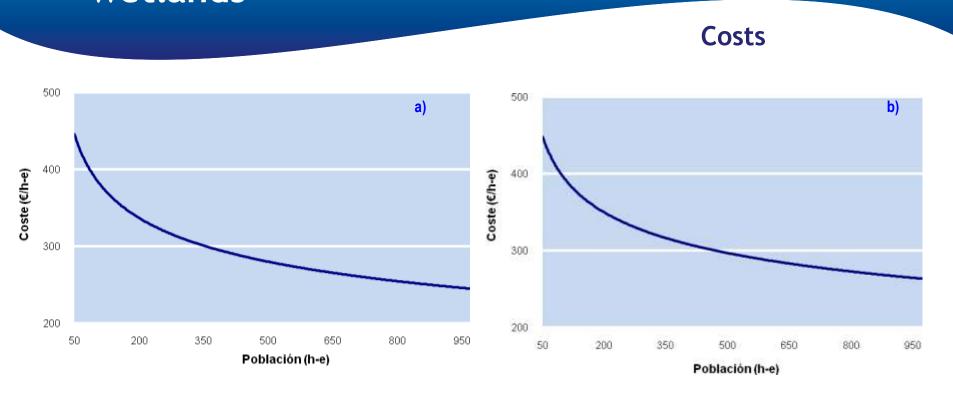




Phragmites Australis Schoenoplectus Lacustris Lithrum Nepeta Petasites

Landscape integration





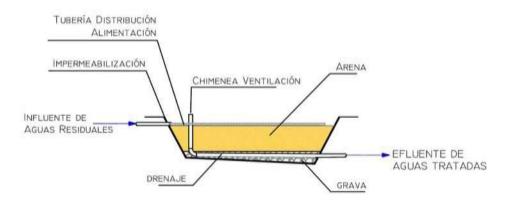
Implementation costs per p.e. for Subsurface CW (a) *Vertical* and (b) *Horizontal*

Table of contents

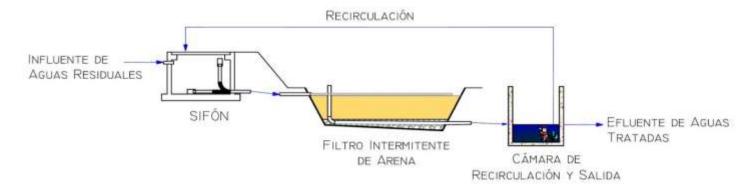
- 1. Introduction to the design of soft technologies
- 2. Design and construction of Constructed Wetlands
- 3. Design and construction of Intermittent Sand Filters
- 4. Design and construction of Infiltration-Percolation systems
- 5. Design and construction of Peat filters
- 6. Design and construction of Lagooning systems
- 7. Design and construction of other soft technologies

ISF typologies

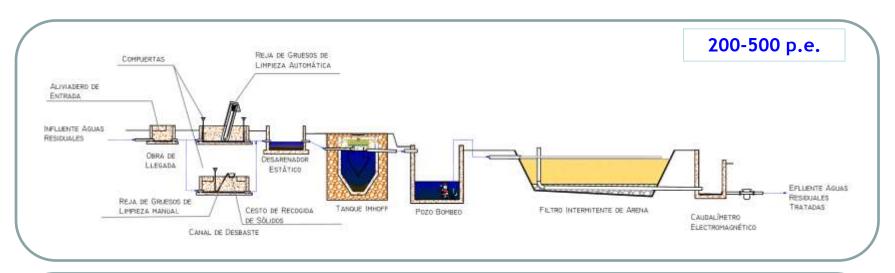
ISF without recirculation

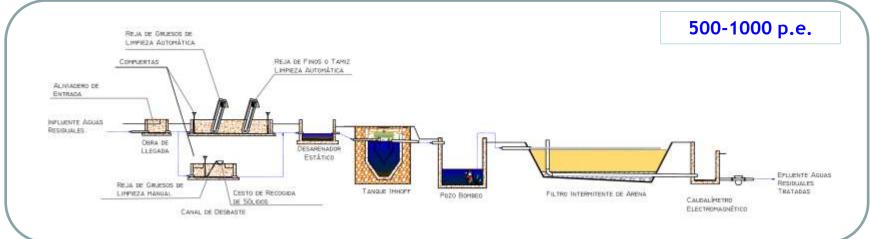


ISF with recirculation

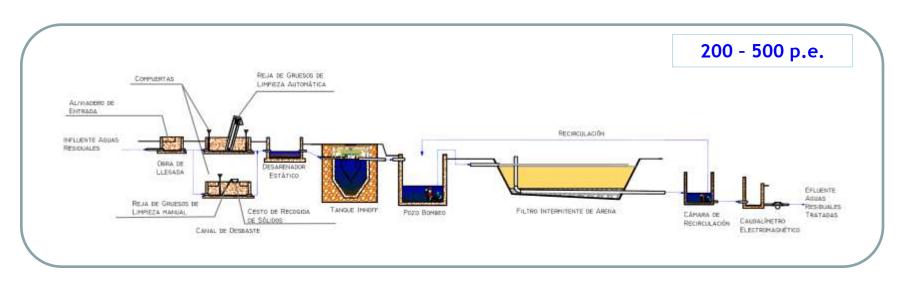


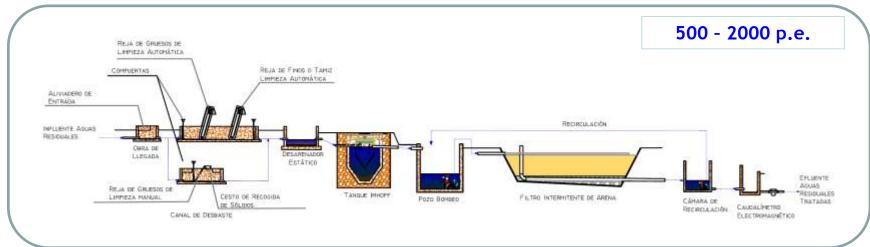
ISF without recir.: flow diagrams



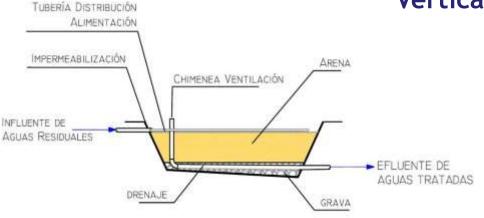


ISF with recir.: flow diagrams

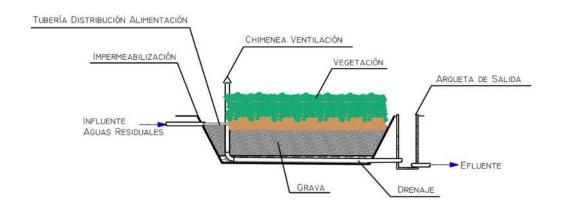




Similarities between ISF and Vertical Flow CW



ISF



Vertical flow CW

ISF design criteria

Design criteria for Intermittent Sand Filters (EPA)

Parameters	Intermittent Sand Filt	er Intermittent Sand Filter
	without recirculation	with recirculation
Organic load (g BOD ₅ /n	n ² .d) 24 ¹	48 - 72
Hydraulic load (l/m².d)	40 - 80	120 - 200
Dosage free	juency 12 - 24 ²	48
(number/d)		
Recirculation ratio (Q _r /	(Q_0) -	3 - 5

¹ For sand filters with 1 mm size sand and a dosage pattern of 12 times per day.

 $^{^2}$ The number of dosages increases with the BOD of the effluent of the primary tank. It is recommended to augment the dosage to 24 times per day for sewage water with a BOD₅ upper tan 200 mg/l.

ISF design criteria

Design criteria for Intermittent Sand Filters (EPA)

Parameters	Intermittent Sand Filter	Intermittent Sand Filter
	without recirculation	with recirculation
Width of the filtering bed	0.6-0.9	0.6-1.1
Capacity of the dosage tank	40 - 80	120 - 200
(times x daily flow rate)		
Filtering media	Sand with an effective size	Gravel with an effective
	of 0.25-1.00 mm and a	size of 3.0-20.0 mm and a
	uniformity coefficient < 4	uniformity coefficient < 2.5

The filtering media must be washed and the percentage of fine particles < 0.074 mm must not exceed 3% of the total mass.



ISF constructive recommendations

- The intermittent Sand Filters are normally excavated on the soil.
- ✓ The length and width of the ISF are similar
- ✓ The bottom of the filter have a 0.1% slope to the exit.
- ✓ The walls have 45° of inclination.
- ✓ The confinement must be impermeable.





ISF pics





ISF for water reclamation



















ISF for water reclamation













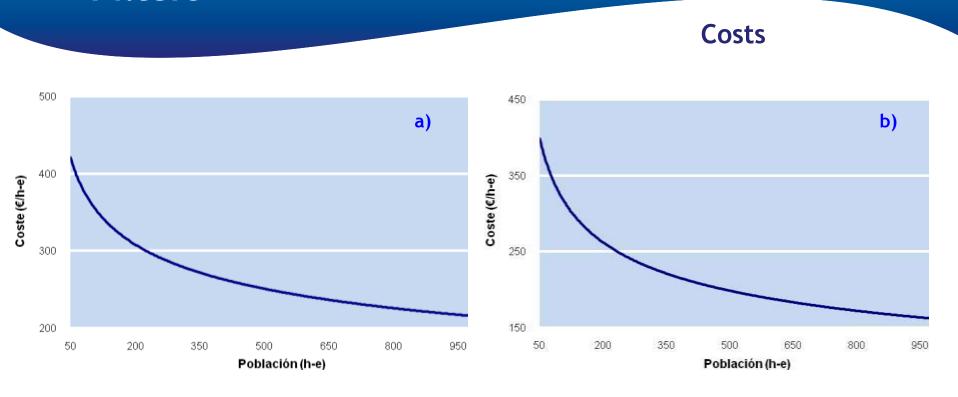






ISF for water reclamation



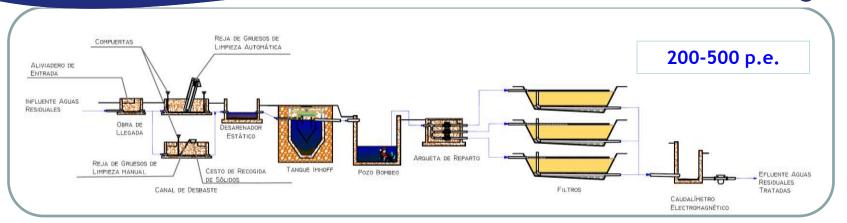


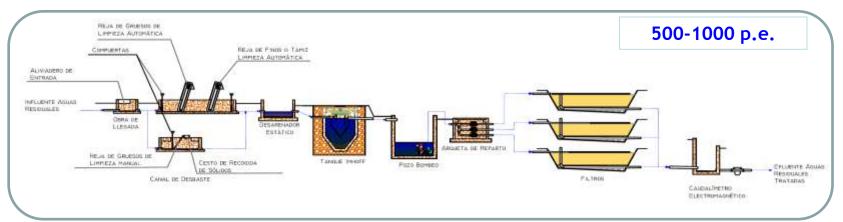
Implementation costs per p.e. for Intermittent Sand filters a) without recirculation and b) with recirculation

Table of contents

- 1. Introduction to the design of soft technologies
- 2. Design and construction of Constructed Wetlands
- 3. Design and construction of Intermittent Sand Filters
- 4. Design and construction of Infiltration-Percolation systems
- 5. Design and construction of Peat filters
- 6. Design and construction of Lagooning systems
- 7. Design and construction of other soft technologies

Infiltration-Percolation: flow diagrams



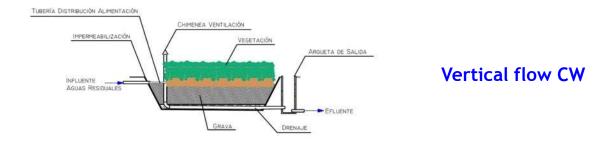


Usually, the WWTP based on I-P systems have 3 filtering units which work 3-4 days each one and rest during 6-8 days.

In very small agglomerations (< 100 p.e.) 2 filtering units can be operated in parallel, working/resting during 3-4 days each one.

Similarities between modified I-P, ISF and Vertical flow CW





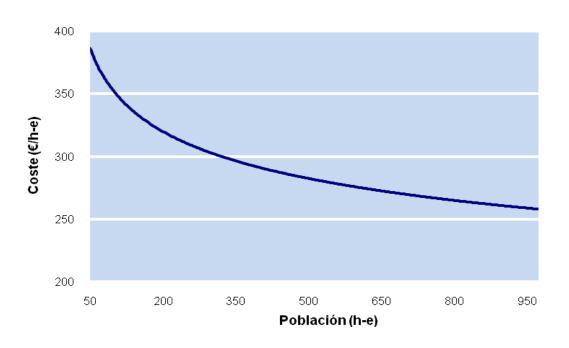
I-P design criteria

Design criteria for modified Infiltration-Percolation systems

Parameters	Infiltration-Percolation
Organic load (g BOD ₅ /m².d)	40
Number of filtering units	Normally 2, 3-4 days working and 6-8 days in resting period.
Dosage frequency (n°/d)	3 - 6
Width of the filtering bed	0.8 m
	1.5 m (for disinfection)
Filtering media	Siliceous sand, $d_{10} = 0.25 - 0.40$ mm, uniformity coefficient $(C_u)=3-6$

The filtering media must be washed and the percentage of fine particles < 0.074 mm must not exceed 2.5% of the total mass.

Costs



Implementation costs per p.e. for Infiltration-Percolation systems

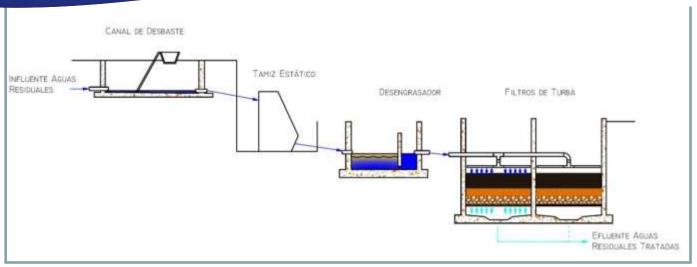
Table of contents

- 1. Introduction to the design of soft technologies
- 2. Design and construction of Constructed Wetlands
- 3. Design and construction of Intermittent Sand Filters
- 4. Design and construction of Infiltration-Percolation systems
- 5. Design and construction of Peat filters
- 6. Design and construction of Lagooning systems
- 7. Design and construction of other soft technologies

Peat's requirements

pH (extract 1:5)	6 - 8
Conductivity (extract 1:5) (dS/cm)	< 5
Humidity (%)	50 - 60
Ashes (%)	40 - 50
Organic matter by calcination (%)	50 - 60
Total Humic Extract (%)	20 - 30
Humic acids (%)	10 - 20
C.I.C. (meq/100 g)	> 125
C/N ratio	20 - 25
Kjeldhal Nitrogen (% N)	1.2 - 1.5
Iron (ppm)	< 9000
Hydraulic conductivity (l/m².h)	25

Peat filter: classical flow diagram







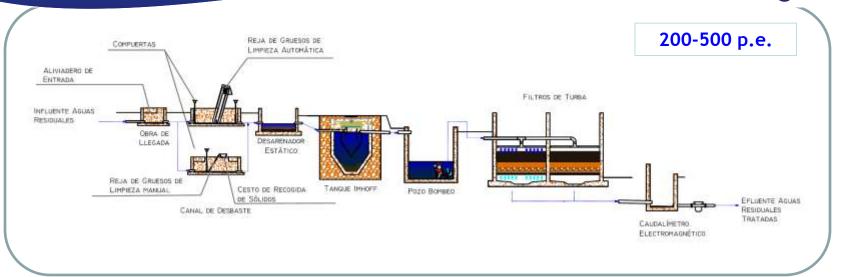
Peat filter classical design

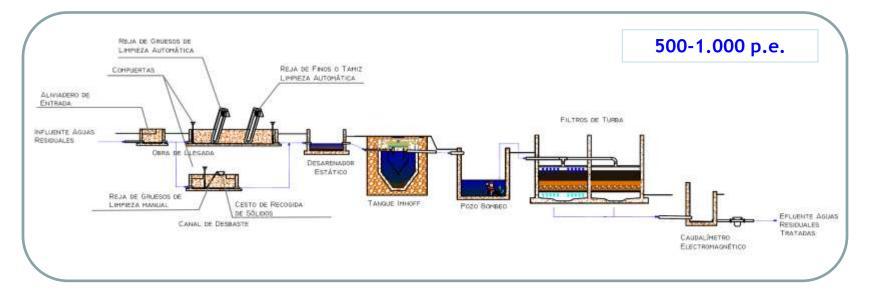
Design criteria for the classical peat filters flow diagram

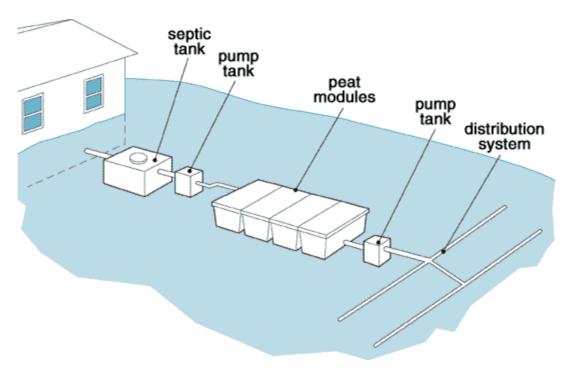
Parameter	Value
Hydraulic load (l/m².d)	600
Organic load (g BOD ₅ /m ² .d)	≤ 300
Solids load (g SS/m².d)	≤ 240
Ratio total surface/ active surface	2:1

According to this design, 1 equivalent inhabitant only requires 0.2 m² of active peat and 0.4 m² of total surface

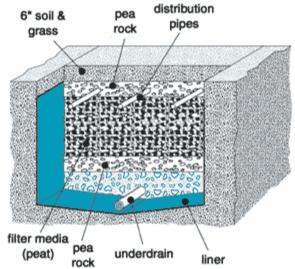
Peat filter: new flow diagrams



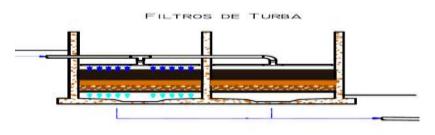


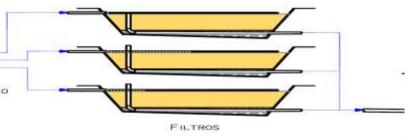


http://www.extension.umn.edu/distribution/naturalresources/dd7669.html

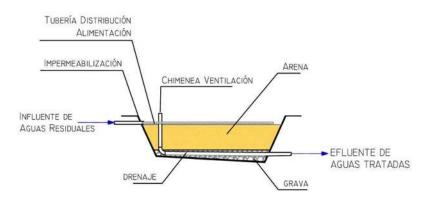


Similarities between Peat filters, Modified I-P, ISF and Vertical flow CW

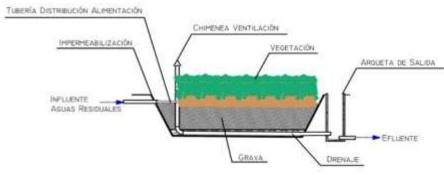




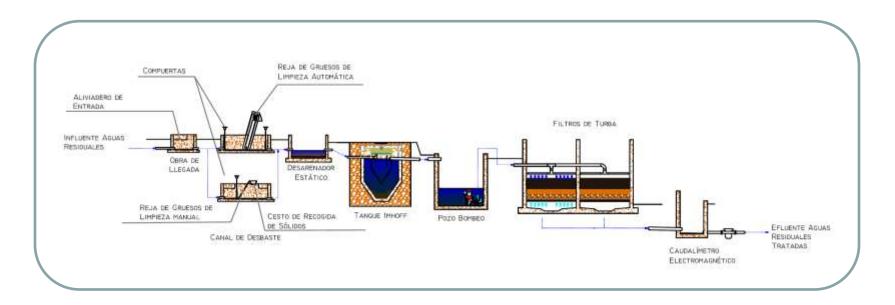
Peat Filter



Modified Infiltration-Percolation

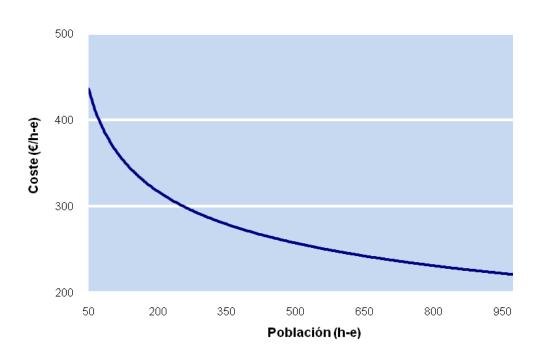


Peat filter: new design criteria



The design organic load is around 24 g BOD_5/m^2 .d, which requires a surface area of 1.9 m² / P.E. to install the filters, assuming a 25% performance rate during the pre-treatment phase.

Costs

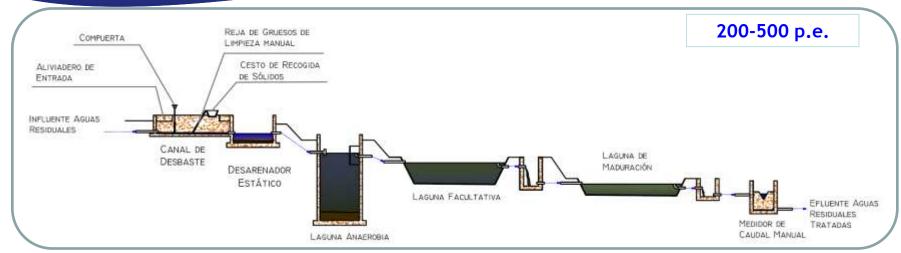


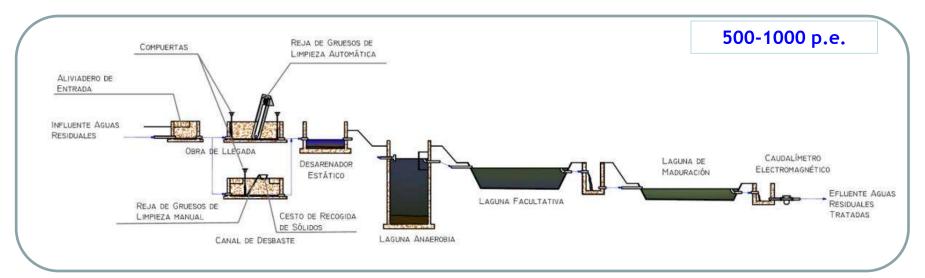
Implementation costs per p.e. for Peat Filters

Table of contents

- 1. Introduction to the design of soft technologies
- 2. Design and construction of Constructed Wetlands
- 3. Design and construction of Intermittent Sand Filters
- 4. Design and construction of Infiltration-Percolation systems
- 5. Design and construction of Peat filters
- 6. Design and construction of Lagooning systems
- 7. Design and construction of other soft technologies

Lagooning: flow diagrams





Anaerobic pond: design

Empirical design based on both the volumetric load and the retention time

Volumetric load expressed as:

$$C_v = C_{(e)} \cdot Q_{md} / V$$

where:

C_v: volumetric load (g BOD₅/m³.d)

 $C_{(e)}$: influent BOD₅ (mg/l = g/m³)

Q_{md}: daily average flow rate (m³/d)

V: pond capacity (m³)

$$V = C_{(e)} \cdot Q_{md} / C_{v}$$

The volumetric load depends on the temperature (normally, the average temperature of the coldest month)

Temperature (°C)	Volumetric load (C_v) $(g/m^3.d)$	BOD ₅ removal (%)
< 10	100	40
10 - 20	20T-100	2T + 20
20 - 25	10T + 100	2T + 20

Anaerobic pond: design

Hydraulic retention time:

$$\theta = V / Q_{md}$$

where:

θ: Hydraulic retention time (d)

 θ must be \geq 2 days. If θ < 2 days, θ is fixed in 2 days and the capacity of the anaerobic pond is then recalculated.

Dimensioning criteria:

- √ Height= 3-5 m
- ✓ Internal slope(normally 2:1, horizontal : vertical)

Facultative pond: design

The maximum <u>Organic load</u> (kg BOD₅/ha.d) that can be applied to the facultative pond before its conversion to anaerobic conditions is expressed as follows:

$$\lambda_s = 350 (1.107 - 0.002 T)^{T-25}$$
 (Mara)

 λ_s = superficial organic load (kg BOD₅/ha.d).

T = temperature (°C) [the average temperature of the coldest month].

- ✓ Example: 20°C ► 253 kg BOD₅/ha·d
- ✓ For T ≈ 10°C, the organic load must be \leq 100 kg BOD₅/ha·d.
- ✓ If the T< 8 °C the organic load must be $\leq 80 \text{ kg BOD}_5/\text{ha} \cdot \text{d}$.

Knowing the inlet organic load in the facultative pond and considering the limit abovementioned, the surface required for the facultative pond is calculated.

Establishing the depth of the water column (1.5-2.0 m), the clearance (≈0.5 m), the internal slopes (usually, 3:1, horizontal:vertical), and the geometric shape of the pond, the total and effective capacity is calculated.

Maturation pond: design

<u>Hydraulic retention time</u> $(\theta, days)$

$$\theta$$
= V / Q_{md}

For guarantying an effective pathogens' removal a minimum θ = 5 days is recommended if only one maturation pond is installed, and θ = 3 days if two maturation ponds are working in series.

Knowing the flow rate and the required θ , the capacity of the maturation pond is calculated. (V = θ . Q_{md}).

Establishing the depth of the water column (0.8-1.0 m), the internal slopes (usually, 3:1, horizontal:vertical), and the geometric shape of the pond, the required surface is calculated.

For avoiding organic overloads, the superficial organic load on the maturation pond must not exceed 75% of the organic load at the facultative pond. If this requirement is not meet both the surface and capacity of the maturation pond must be recalculated.

Constructive issues













Constructive issues





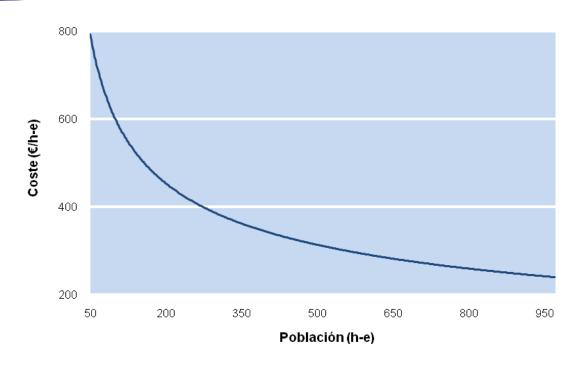








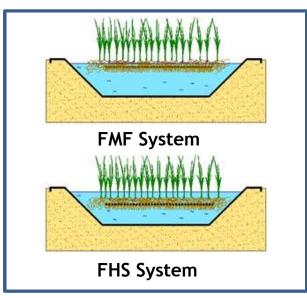
Costs



Implementation costs per p.e. for Lagooning system

Table of contents

- 1. Introduction to the design of soft technologies
- 2. Design and construction of Constructed Wetlands
- 3. Design and construction of Intermittent Sand Filters
- 4. Design and construction of Infiltration-Percolation systems
- 5. Design and construction of Peat filters
- 6. Design and construction of Lagooning systems
- 7. Design and construction of other soft technologies





Source: Hidrolution S. L.

Macrophytes on flotation



Fabara WWTP (Zaragoza) (FHS)



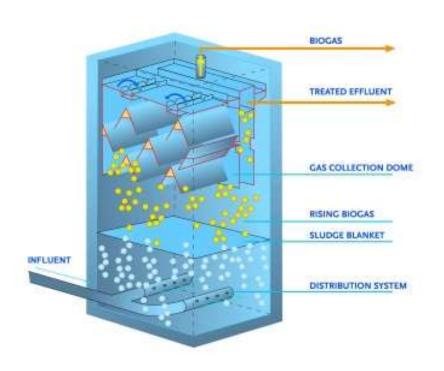
WWTP Los Cortijos (Ciudad Real) (FMF)

Macrophytes on flotation

Design parameters: FMF and FHS systems

Parameter	FMF system	FHS system
Required planted surface (m ² /pe)	1 - 3	1.5 - 2.5
Hydraulic retention time (d)	7.5 - 10	> 5
Location of macrophytes	Ponds	Channels with 2.5 - 4 m of width
Water depth(m)	0.5 - 5	> 0.5
Vegetation	Emergent macrophytes	Fundamentalmente eneas o esparganios
Plantation density (plants/m²)	10.8 - 40.5	10
Maintenance	Phyitosanitary treatment	Segado 2 o 3 veces al año
Period of time required for the starting up (gaining high performance)	1 vegetative period	1 year
Pre-treatment	Screening + grit removal+ sieving + grease removal	Screening + Septic tank/Imhoff tank

Source: Hidrolution (Sistema FMF). Universidad Politécnica de Madrid (Sistema FHS)



UASB anaerobic reactors

- ✓ Employed both for primary and secondary treatment.
- ✓ UASB reactors can remove up to 75-85% of incoming COD and 70% of suspended solids contained in the sewage.

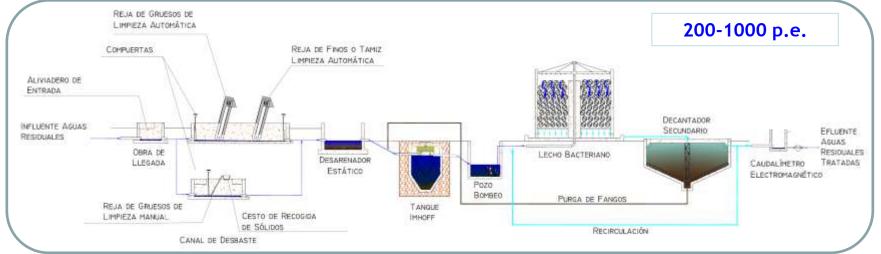
UASB anaerobic reactors

- ✓ In order to maintain the sludge suspended, the speed of the upward flow must be between 0.6 and 0.9 m/h.
- ✓ The standard operation parameters are as follows:
 - Organic loading rate (kg COD/m3.d) = 5-30
 - Hydraulic residence time (d) = 2-0.2
 - Start-up time (d) = 30-90
 - Organic load of the influent (mg COD/l) = 300-80000
 - Superficial velocity (m/h), us
 - Granular sludge, us= 1-3 m/h
 - Flocculent sludge, us= 0.5-0.75 m/h
 - Height (m) = 5-8



Trickling filters





Trickling filters

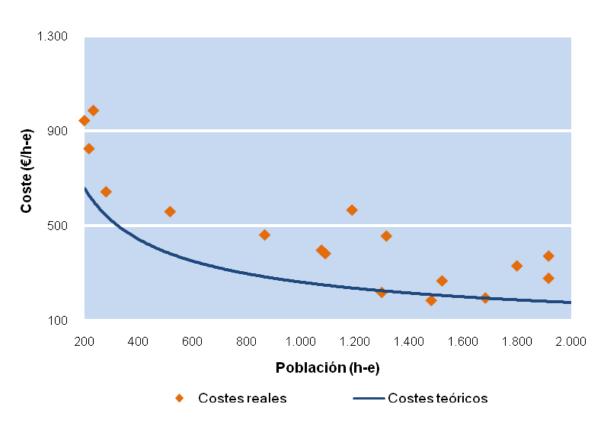
Recommendations for the design of low load Trickling Filters

Parameter	Recommended value
Organic load (kg BOD ₅ /m³.d)	0.2 - 0.4
Maximum hydraulic load (m³/m²·h)*	>0.4 (filled with stones)>0.8 (plastic fillings)
Filling's height (m)	2 - 3 m (filled with stones) 4 - 5 m (plastic fillings)
Recirculation (Q _r /Q)**	1-2

^{*} For the maximum flow rate (Qmax)

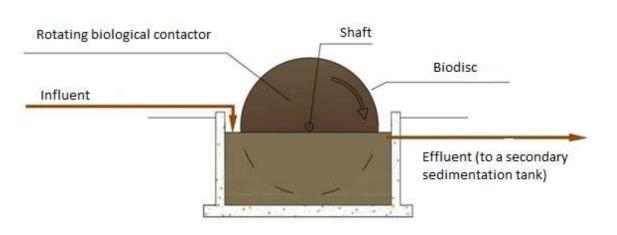
^{**} For the hourly medium flow rate (Qm,h)

Trickling filters

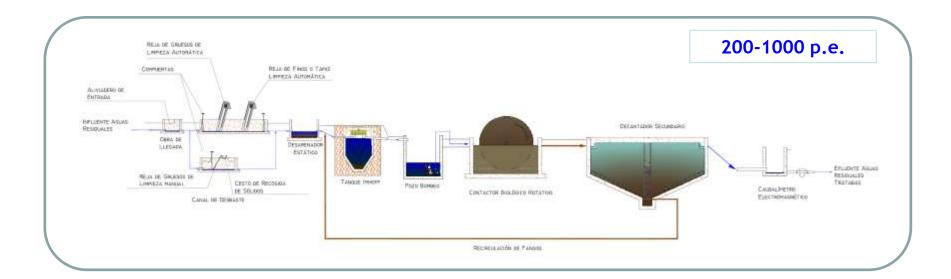


Implementation costs per p.e. for Trickling Filters

Rotating Biological Contactors





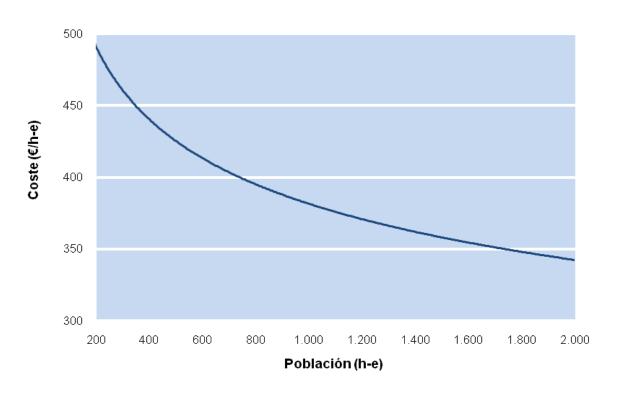


Rotating Biological Contactors

Design criteria for RBC

Parameter	Value
Organic load in the first stage	< 40 g BOD ₅ /m ² ·d
Hydraulic load	
- BOD ₅ removal	$\leq 0.15 \text{ m}^3/\text{m}^2.\text{d}$
- Nitrification	$\leq 0.07 \text{ m}^3/\text{m}^2.\text{d}$
Membersh	2 0.07 III 7 III . G
Specific surface of the RBC	
- BOD ₅ removal	$110 \text{ m}^2/\text{m}^3$
- Nitrification	$200 \text{ m}^2/\text{m}^3$

Rotating Biological Contactors



Implementation costs per p.e. for RBC

Main Reference



CEDEX

CENTRO DE ESTUDIOS Y EXPERIMENTACIÓN DE OBRAS PÚBLICAS





"Guidelines for the implementation of wastewater treatment systems in small populations". Ministry of the Environment and Rural and Marine Affairs. 2010.

مع خالص شكري وامتناني

Thank you for your attention

Merci pour votre attention



For additional information please contact:

Sustainable Water Integrated Management - Support Mechanism: <u>info@swim-sm.eu</u>

Website: www.swim-sm.eu